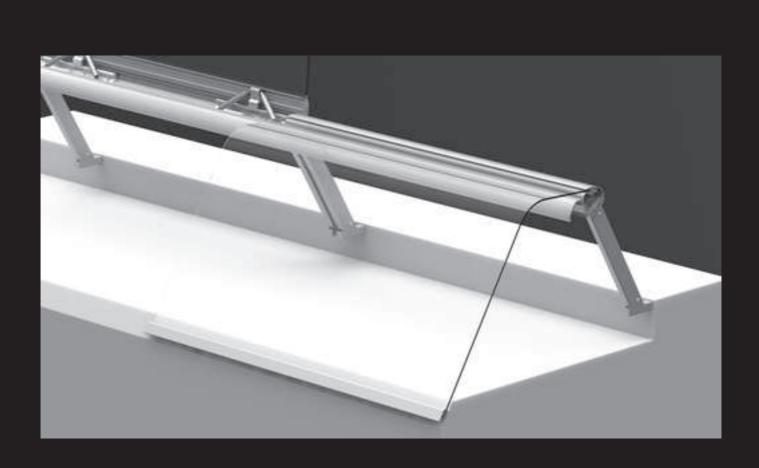


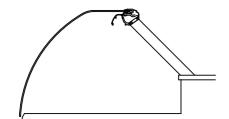
Type 220
Series 200 (Radial Lift®)

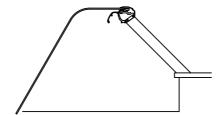




Product characteristics

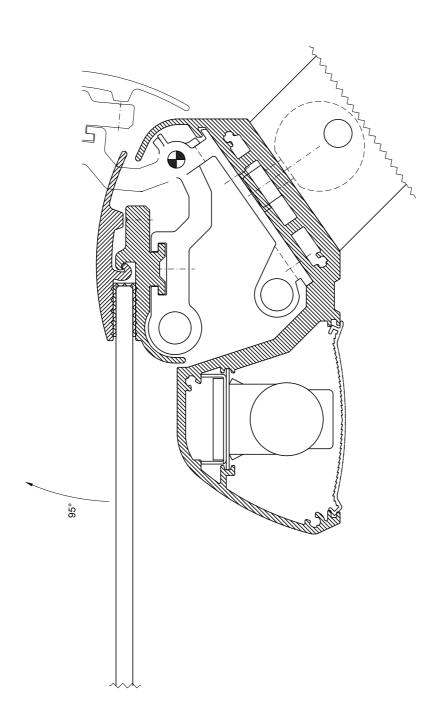
- high stability for large front glasses
- large distance between struts (max. 2 m)
- glass lengths independent from strut distance
- strut position independent from front glasses
- unlimited access to merchandise and excellent service comfort
- clear design high transparency
- aluminum physiologically harmless
- surface silver satin anodized (color 011) further colors on request
- secure due to balanced movements
- integrated light canopy





1.3.05 [15] Type 220





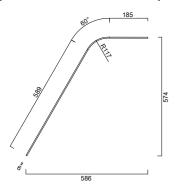
1.3.05 [15] Type 220

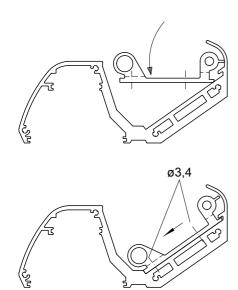


Planning information

- front glass 6 mm tempered, height max. 700 mm, length max. 2000 mm
- top service plate 8 mm tempered, depth 175 200 mm
- with additional rear strut
- opening angle 95°
- front glass gas ram supported on opening and closing

glass dimensions (no warranty for glasses)





assembly of lift-up elements

lift-up element (without gas ram) turning into base profile. Mark 8 holes with lift-up element. MakDrill 8 holes with Ø 3,4 mm.

4 1.3.05 [15] Type 220



				VIELER	
Type 220 Picture		Product		Part number	
T 400	25 Sh	Strut	30° 40° 45°	18.445.0054.XXX 18.445.0056.XXX 18.445.0057.XXX	
T 400	25 55 25 25 25	Strut with guide for intermediate support without gas ram	30° 40°	18.445.0074.XXX 18.445.0076.XXX	
		Base profile	5000mm	18.052.3211.XXX	
		Connector straight (for Radial Lift 220/220 A)		18.445.2526.XXX	
		Glass clamp profile complete	5000mm	18.445.2002.XXX	
180,5		Gas ram Hydro Lift note: Assembling position to be taken into consideration! piston rod directed to outside!	100N 200N 300N 400N 500N 600N	18.044.2244.040 18.044.3235.040 18.044.2246.040 18.044.2247.040 18.044.2248.040 18.044.2249.040	
		Assembling tool		18.042.0289.000	

1.3.05 [15] Type 220 5



Picture		Product	Part number
	350	Lift-up element without gas rams	18.445.0450.011
	350	Note: Per each lift-up element 2 gas rams!	
	350	Lift-up element for corner glasses for corner glasses without gas rams	18.445.0460.011
		Note: Per each lift-up element 2 gas rams!	
æ		Side-glass fixing	18.441.4592.XXX
	a) [1]•	Drill template for base profile 18.052.3211.XXX	18.042.0278.000
	30° 34,5 40° 37	18.052.3225.XXX to strut a= strut slope	

6 1.3.05 [15] Type 220



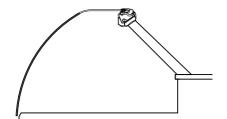
Type 220 A
Series 200 (Radial Lift®)

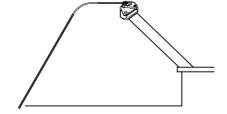




Product characteristics

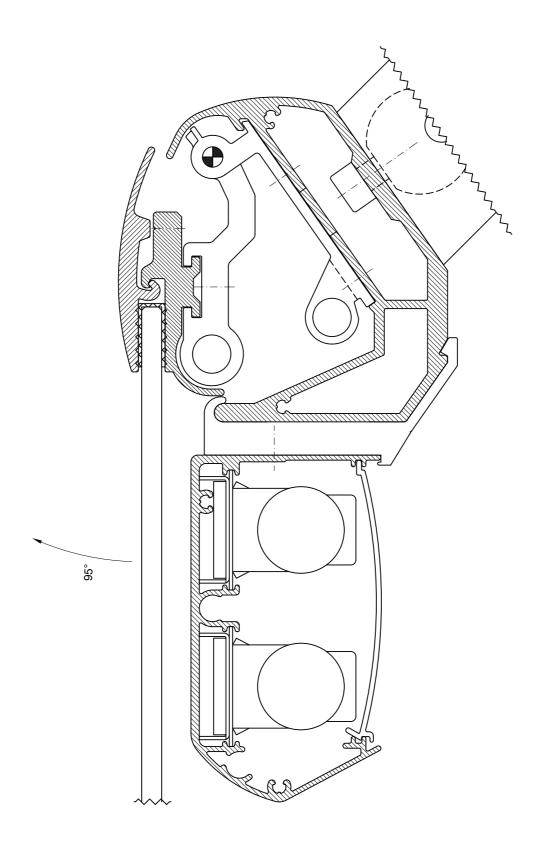
- high stability for large front glasses
- large distance between struts (max. 2 m)
- glass lengths independent from strut distances
- strut position independent from front glasses
- unlimited access to merchandise and excellent service comfort
- clear design high transparency
- aluminum physiologically harmless
- surface silver satin anodized (color 011) further colors on request
- secure due to balanced movements





2 1.3.06 [15] Type 220 A





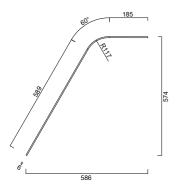
1.3.06 [15] Type 220 A

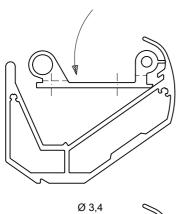


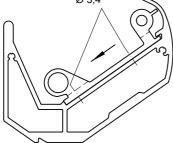
Planning information

- front glass 6 mm tempered, height max. 700 mm, length max. 2000 mm
- top service plate 8 mm tempered, depth 175 200 mm
- with additional rear strut
- opening angle 95°
- front glass gas ram supported on opening and closing

glass dimensios (no warranty for glasses)







assembly of lift-up elements:

lift-up element (without gas ram) turning into base profile. Mark 8 holes with lift-up element. Drill 8 holes with \emptyset 3,4 mm.



Type 220 A			V	IELER
Picture		Product		Part number
I 400	25	Strut	30° 40° 45°	18.445.0054.XXX 18.445.0056.XXX 18.445.0057.XXX
I 35 400	25 55 25 25	Strut with guide for intermediate support without gas ram	30° 40°	18.445.0074.XXX 18.445.0076.XXX
		Base profile	5000mm	18.052.3225.XXX
		Connector straight (for Radial Lift 220/220 A)		18.445.2526.XXX
		Glass clamp profile complete	5000mm	18.445.2002.XXX
180,5		Gas ram Hydro Lift note: Assembling position to be taken into consideration! piston rod directed to outside!	100N 200N 300N 400N 500N 600N	18.044.2244.040 18.044.3235.040 18.044.2246.040 18.044.2247.040 18.044.2248.040 18.044.2249.040
		Assembling tool		18.042.0289.000

1.3.06 [15] Type 220 A 5



Picture		Product		Part number
		Light canopy profile for T8	5000mm	16.052.3226.XXX
		End cap for profile 16.052.3226.XXX		18.445.1518.XXX
		Clamp		18.045.1226.084
	350	Lift-up element without gas rams Note: Per each lift-up element 2 gas rams!		18.445.0450.011
	350	Lift-up element for corner glasses for corner glasses without gas rams Note: Per each lift-up element 2 gas rams!		18.445.0460.011
		Side-glass fixing		18.441.4592.XXX
	a) 30° 34,5 40° 37	Drill template for base profile 18.052.3211.XXX 18.052.3225.XXX to strut a= strut slope		18.042.0278.000

6 1.3.06 [15] Type 220 A